

## Mikro-Charge™ Continuous DustGauge

A high quality continuous dust emissions concentration monitor for bag houses, cartridge collectors, stacks, cyclones, precipitators, scrubbers and process pipes.

The Mikro-Charge Continuous DustGauge is an ultra reliable solution for EPA continuous emissions monitoring or early warning leak detection regulations. The system assures regulatory compliance and assists personnel in reducing filter maintenance, thereby providing a significant return on investment.

It is equally suited for process applications including optimizing particulate collection in powder recovery systems and for analyzing flow in powder processing pipes.

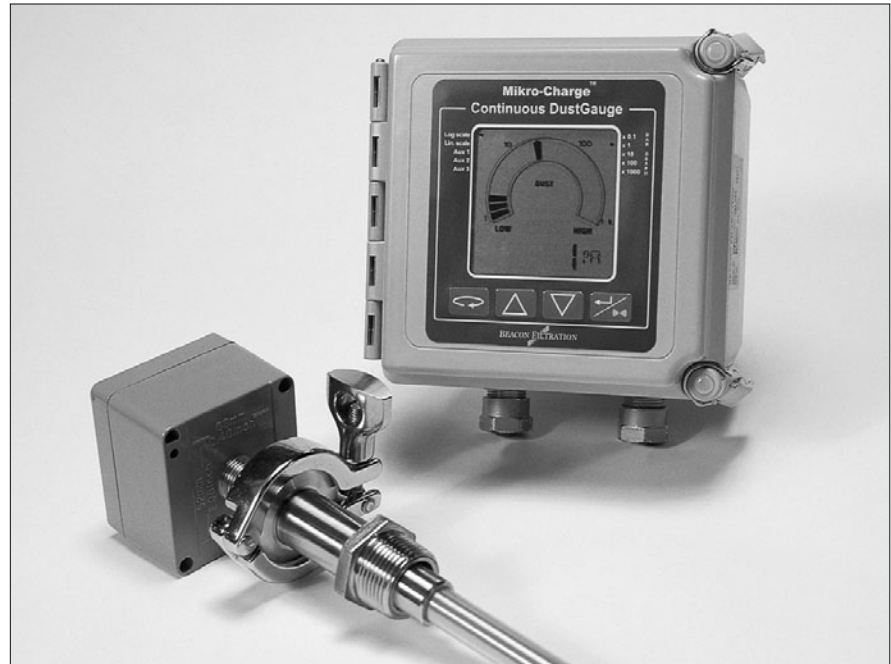
The Mikro-Charge has proven itself in dust control and powder processing applications around the world. Its sensing technology is superior to opacity and triboelectric designs. In addition, simple operation, durable construction, and responsive technical support further set it apart.

### Features

- Standard 4-20 mA output
- Includes function for pre-visible alarming

Data collected with the Mikro-Charge permits dust and pollution control personnel to:

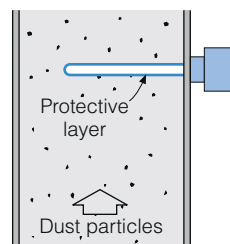
- Generate reports to comply with US-EPA regulations for CAM, MACT, Title V, and PM 2.5.
- Utilize the collected data in a simple absolute output or correlate to  $\text{mg}/\text{m}^3$  or  $\text{gr}/\text{cf}$ .



- Utilize PC software for:  
EPA reports and data  
Logging  
Remote monitoring and control  
Process flow analysis

### Operating Principle

The Mikro-Charge Continuous DustGauge utilizes a combination of induction-sensing and protected-probe technologies. As dust particles flow near a probe placed downstream of the dust source, small signals are induced into the probe by particle electrons (charge). A digital signal processor converts the induced signal into an absolute output that correlates to actual mass concentration.

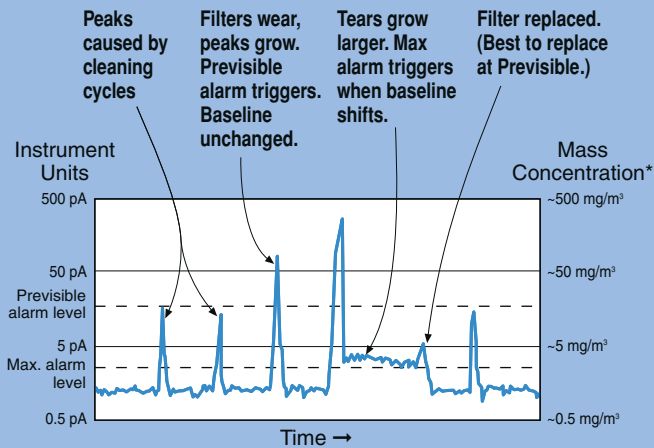


The probe's protective layer, in combination with induction sensing, ensures reliable operation even with condensate or conductive dust on the probe.

### Benefits

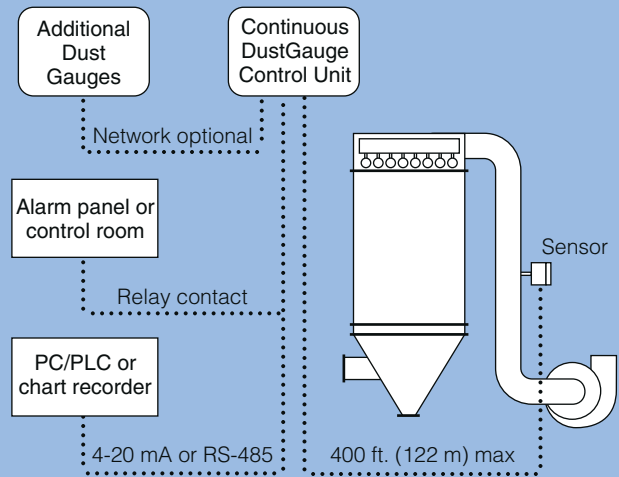
- Eliminates unplanned shutdowns and manual inspections.
- Protects downstream blowers, oxidizers, HEPAs, etc.
- Reliable in tough applications (dryers, smelters, carbon, etc.).
- Easy to use, informative and virtually maintenance-free.
- Prevents the escape of valuable powders to atmosphere.
- Meets EPA regulations for continuous particle monitoring and more stringent leak detection guidelines.
- Helps you keep a clean workplace and be a good neighbor.

## Typical Recorded Output, Pulse-Jet Application



\* Output in mg/m<sup>3</sup> or gr/cf requires gravimetric test.

## Example Pulse-Jet Installation



## Continuous DustGauge Specifications

### Control Unit

General	Conformal coated; temperature tested.
Display	Graphical LCD, 10 yr. backlighting opt.
Keypad	4 button membrane, lockable via secret code
Electronics accuracy	+/-1% of output range.
Calibration	Absolute, linear to mass.
Supply	115/230 VAC 50/60 Hz std. 24 VDC opt..
Consumption	10 watts max.
Temperature	-13 to 160°F (-25 to 70°C).
Relays	2 SPST, 5A at 240 VAC.
4-20mA	500 Ohms, non-isolated std. Isolated opt.
Serial I/O option	Modbus RS-485 network.
Enclosure	NEMA 4X aluminum std. NEMA 4/7/9 opt.
Beacon option	10 yr. LED, tower style, red.
Approvals	CE approved FM, CSA consult factory.

### Sensor

General	Not affected by vibration, temperature or alignment.
Probe length	3", 5", 10" std. 15", 20", 30", 36", 48", 60+" opt.
Sensor cable	Coaxial; 400 ft. (122m) max.
Mount	½" NPT std. Quick Clamp opt.
Materials	304SS, polymer/conductive core
Enclosure	NEMA 4X aluminum std. NEMA 4/7/9 opt.
Max temperature	250°F (120°C) std. 450°F (232°C) opt.
Pressure	Full vacuum to 30 psig (12 bar) std. Higher pressures opt.

### Operating and Application Ranges

5.0 pA unit	At least 5.0 to 5,000 mg/m <sup>3</sup> (0.002 to 2.0 gr/cf)*; barely visible to visible, >5% opacity.
0.5 pA unit	At least 0.5 to 5,000 mg/m <sup>3</sup> , (0.0002 to 2.0 gr/cf)*; invisible to barely visible, <5% opacity.
0.1 pA unit	At least 0.1 to 5,000 mg/m <sup>3</sup> , (0.00001 to 2.0 gr/cf)*; well below visible, <1% opacity.
Fluid velocity	300 ft. (91m) per min & higher std. Lower velocities opt.
Particles	Any type >0.1 micron. For 1–10 micron, 0.5 pA unit recommended; for <1 micron, 0.1 pA unit.

\* Approximate guide. For actual correlation to mass, a gravimetric test must be performed for each installation.

Specifications subject to change



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**United States**  
Menardi  
One Maxwell Drive  
Trenton, SC 29847  
www.menardifilters.com  
Tel: 800-321-3218  
803-663-6551  
Fax: 803-663-4029  
info@menardifilters.com

**United Kingdom**  
Menardi  
Chadwick House  
Birchwood Park  
Warrington, Cheshire WA3 6AE  
England  
Tel: +44-01925 849220  
Fax: +44-01925 849221  
menardi@uk.mikropul.com

**France**  
Filter-Media  
15 Quai Tilsitt  
69002 Lyon  
France  
Tel: +33 472 56 9010  
Fax: +33 478 37 6448  
info@menardifilters.com

**South American Representative**  
Seventy-A Consultoria S/C Ltda.  
Rue Comendador Francisco Pettinati,  
389-cj 04  
São Paulo—SP Brazil  
Tel: 55 11 3743 6228  
Fax: 55 11 3742 5512  
info@menardifilters.com